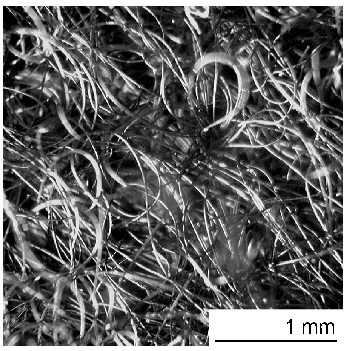
1 mm